

# ONIOM study of Ga/SAPO-11 catalyst: Species formation and reactivity

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## Abstract

In this study, we carried out two-layer ONIOM calculations to determine the Gibbs free energy and the enthalpy changes for the gallium-exchanged silicoaluminophosphate (Ga/SAPO-11) catalysts' interaction with NH<sub>3</sub>, SO<sub>2</sub>, CH<sub>3</sub>NH<sub>2</sub>, CH<sub>3</sub>SH, H<sub>2</sub>, and H<sub>2</sub>O molecules, and the formation of possible intermediate species, such as oxy-hydroxy GaO<sub>m</sub>(OH)<sub>n</sub>. The results reveal that the [HGaOH]<sup>+</sup> and [Ga]<sup>+</sup> formation, as well as the SO<sub>2</sub> adsorption at 773 K are thermodynamically favorable processes. This work shows for first time the potential ability of the Ga/SAPO-11 catalyst to adsorb SO<sub>2</sub> and to oxidize H<sub>2</sub>S; that is, to be used in DeSOx reactions. NH<sub>3</sub> and CH<sub>3</sub>NH<sub>2</sub> adsorption were also found to be exothermic processes, but thermodynamically favourable ( $\Delta G < 0$ ) at temperatures below 773 K, whereas CH<sub>3</sub>SH is not adsorbed at all. This implies that the Ga/SAPO-11 catalyst behaves like a hard acid according to Pearson's rule.

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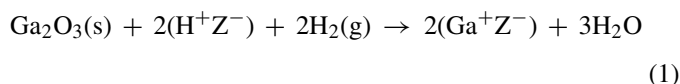
**Keywords:** ONIOM; Gallium catalysts; GaO; SAPO-11; DeSOx; Theoretical calculations; DFT; B3LYP

## 1. Introduction

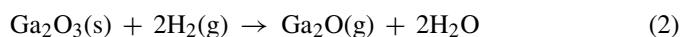
Gallium based catalysts have been employed in several reaction types; for instance, Ga<sub>2</sub>O<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> prepared via sol–gel methods has shown excellent activity for propane induced NO reduction in the presence of water [1]. Due to their good Lewis acidity, Ga catalysts have found application in the aldol-type reactions of silyl enol ethers with carbonyl compounds [2]. Ga-modified and Ga-exchanged zeolites have also been used for the alkylation of aromatic compounds [3], cycloalkane conversion [4], propane aromatization [5,6], selective catalytic NO reduction [7,8]. More recently, the Ga/SAPO-11 system has been used for the direct transformation of *n*-butane to butenes [9].

In general, Ga-exchanged Zeolite catalysts are prepared by incipient wetness with Ga<sup>3+</sup> salts [9–11] or by chemical vapor deposition of trimethylgallium [12,13]. After impregnation, the solid is calcinated under dry air and reduced under H<sub>2</sub> atmosphere. EXASf and XANES techniques have shown that, after H<sub>2</sub> treatment, the Ga, originally deposited over the zeolite surface as Ga oxide (Ga<sub>2</sub>O<sub>3</sub>(s)), is reduced to Ga<sup>+</sup> [14–16] which

reacts with the acidic sites of the support. Hensen et al. [11] demonstrated that Ga/ZSM-5 reduction with hydrogen at 773 K results in a complete substitution of the ZSM-5 acidic hydroxyl groups, according to the following net reaction:



It is well known that H<sub>2</sub> reduction of Ga<sub>2</sub>O<sub>3</sub>(s) produces Ga<sub>2</sub>O(g) [4,11,17]. This gas migrates into the pores of the solid and reacts with the acid sites (H<sup>+</sup>Z<sup>-</sup>) of the support [5,6,10,11] to yield the Ga<sup>+</sup>Z<sup>-</sup> sites according to the following reactions:



Several authors have studied the nature of the species present in the Ga/ZSM5 catalyst. Chao et al. [18] proposed that, after H<sub>2</sub> treatment, the Ga exists as some kind of Gallium hydride oligomer with bridging H atoms. Based on DRIFT spectroscopy [11] and in situ X-ray absorption [19] other authors concluded that the reduced Ga atoms are present as monomeric hydrides instead of oligomers, whereas a third group has suggested that these Gallium species are actually dihydrides [11,13,19].

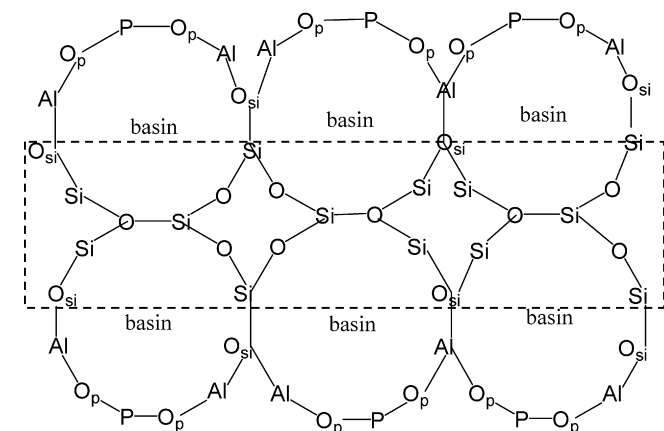
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Moreover, it has been proposed that these dihydride  $[\text{GaH}_2]^+$  species constitute the catalytic sites for the dehydrogenation reactions [20–22]. Additionally, Védrine and co-workers [6] and Todorova and Su [23] proposed  $\text{GaO}(\text{OH})$  and  $\text{Ga}_2(\text{OH})_x\text{O}_{3-x}$  as the forerunners of the  $[\text{Ga}^+]$  and  $[\text{GaO}]^+$  species.

Few studies have addressed the influence of the support on the activity of Ga catalysts. Machado et al. [9] studied the Ga/SAPO-11 system. Using  $\text{H}_2$ -TPR profiles, the authors concluded that the  $[\text{GaO}]^+$  and  $[\text{Ga}^+]$  cations could be the catalytic species responsible for the dehydrogenation of *n*-butane. Unfortunately, the experimental data was not conclusive. The aim of the present work is to aid in the understanding of the nature and the catalytic role of the possible extra-framework Ga species present in the Ga/SAPO-11 system. To achieve this objective, we performed a series of quantum chemical calculations for the  $[\text{GaO}]^+$ ,  $\text{Ga}^+$ ,  $[\text{HGaoH}]^+$ , and  $[\text{Ga}(\text{OH})_2]^+$  anchored species, as well as for the interaction of the gallilic ion with  $\text{NH}_3$ ,  $\text{SO}_2$ ,  $\text{CH}_3\text{NH}_2$ ,  $\text{CH}_3\text{SH}$  probe molecules.

## 2. Models and methodology

The silicoaluminophosphates molecular sieves (SAPO) are molecular structures that contain Si–O–Al, P–O–Al and Si–O–Si but no Si–O–P bonds. They have a medium pore structure with low density of moderate acid sites. The SAPO-11 principal channel contains rings of 10 tetrahedrons (T10.) The Brønsted acid sites of these structures are protons attached to the oxygen bridge of the Si–O–Al triads; mainly, inside the T10 rings [24,25]. The Si atoms are grouped into regions called *Si islands*. The Si atoms inside the *Si islands* are connected to each other by oxygens atoms; whereas at the island borders, the O bridges additionally connect Si to Al and Al to P. Scheme 1 displays a graphical representation of these island borders, where the O atoms bonded to Si and Al are identified as  $\text{O}_{\text{Si}}$  and the O atoms bonded to Al and P, as  $\text{O}_{\text{p}}$ . The basins created by this configuration constitute potential locations for the Ga atoms. Fig. 1 displays a perspective view of the location of the basins.



Scheme 1. Schematic representation of the basins into the SAPO-11 catalyst showing the Si islands, the O bridged atoms bonded to the Si and the Al atoms,  $\text{O}_{\text{Si}}$  atoms and the O bridged atoms bonded to the P and the Al atoms,  $\text{O}_{\text{p}}$  atoms. No all atoms are shown.

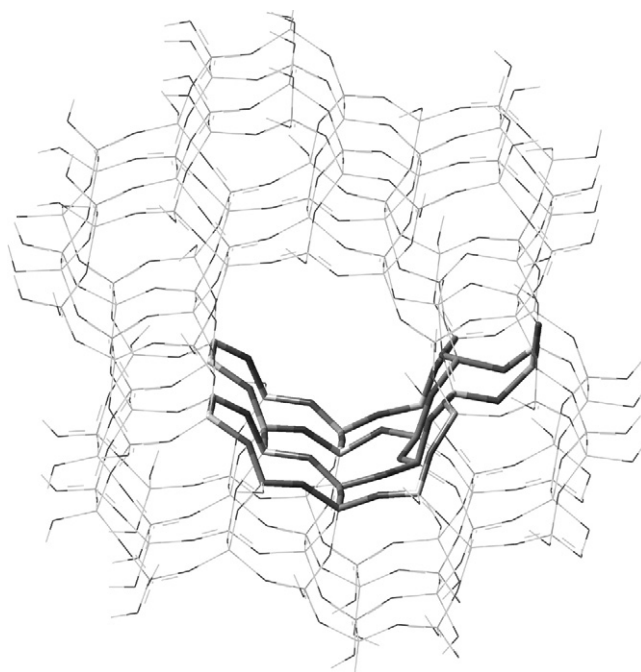


Fig. 1. View showing the relative position of the basins (tube) into the framework of the SAPO-11 (wireframe).

To model the SAPO-11, we employed a four layer structure, where each layer contains a T10 ring (4T10), as shown in Fig. 2a. This model comprises a total of 506 atoms. The SM2-SM3 rule [27,28], and results of previous calculations [26] were applied to localize the *Si islands* inside the 4T10 four layer model (see Fig. 2b).

Geometry optimizations, energy calculations and thermodynamic properties estimations were performed using the Gaussian-03 program [29]. The lower energy structures were obtained using the two-layer ONIOM methodology. Universal force field approach (UFF) was employed for the low level calculations and DFT approach (B3LYP) with the full-electron 3-21G\* basis set for the high level. Thermodynamic properties were calculated at 773 K using only the high level model. This temperature was chosen because most experimental studies are performed at this value [9,11]. In general, the quality of the results using ONIOM is similar to those computed with periodic calculations [30] and with less computational cost, than did with comparable constrained clusters [31]. Beside this, it has been shown in the literature that the computed adsorption energies with ONIOM method compared well with experimentally reported values [32–34].

## 3. Results and discussions

### 3.1. On the thermodynamics of Ga species

In order to analyze the stability of the different Ga species possible, quantum chemical calculations were performed using the 4T10 model. Table 1 shows relevant geometrical properties and net charges for 4T10-Ga (Fig. 2), 4T10-GaO, 4T10-HGaOH (Fig. 3) and 4T10-Ga(OH)<sub>2</sub> (Fig. 4) species.

Table 1  
Relevant bond distances (Å) and net charge for [Ga]<sup>+</sup>, [GaO]<sup>+</sup>, [HGaOH]<sup>+</sup> and [Ga(OH)<sub>2</sub>]<sup>+</sup> species anchored in the 4T10 model

Structure	Relevant distances (Å)	Net charges <sup>a</sup>
4T10-Ga	Ga–Al = 3.31, Ga–Si = 3.08, Ga–O <sub>Si</sub> = 2.14, Ga–O <sub>P</sub> = 2.77	$Q_{\text{Ga}} = +1.07$
4T10-GaO	Ga–O = 1.71, Ga–Al = 3.16, Ga–Si = 2.88, Ga–O <sub>Si</sub> = 1.97, Ga–O <sub>P</sub> = 2.57	$Q_{\text{Ga}} = +1.55$ , $Q_{\text{O}} = -0.65$
4T10-HGaOH	Ga–OH = 1.85, Ga–H = 1.57, Ga–Si = 2.93, Ga–Al = 3.31, Ga–O <sub>P</sub> = 2.98, Ga–O <sub>Si</sub> = 2.00	$Q_{\text{Ga}} = +1.73$ , $Q_{\text{OH}} = -0.58$ , $Q_{\text{H}} = -0.32$
4T10-Ga(OH) <sub>2</sub>	Ga–OH = 1.84, Ga–Al = 3.28, Ga–Si = 2.88, Ga–O <sub>Si</sub> = 1.98, Ga–O <sub>P</sub> = 2.86	$Q_{\text{Ga}} = +1.88$ , $Q_{\text{OH}} = -0.55$
4T10-GaNH <sub>3</sub>	Ga–NH <sub>3</sub> = 2.39, Ga–Al = 3.48, Ga–Si = 3.04, Ga–O <sub>Si</sub> = 2.41, Ga–O <sub>P</sub> = 3.32	$Q_{\text{Ga}} = +1.05$ , $Q_{\text{NH}_3} = +0.08$
4T10-GaCH <sub>3</sub> NH <sub>2</sub>	Ga–NH <sub>2</sub> CH <sub>3</sub> = 2.33, Ga–Al = 3.28, Ga–Si = 3.13, Ga–O <sub>Si</sub> = 2.30, Ga–O <sub>P</sub> = 2.94	$Q_{\text{Ga}} = +1.05$ , $Q_{\text{NH}_3} = +0.09$
4T10-GaO <sub>2</sub> S	Ga–O <sub>2</sub> S = 1.88, Ga–S = 2.61, Ga–Al = 3.23, Ga–Si = 2.82, Ga–O <sub>Si</sub> = 1.94, Ga–O <sub>P</sub> = 2.81	$Q_{\text{Ga}} = +1.84$ , $Q_{\text{SO}_2} = -1.09$

<sup>a</sup> APT net charge [35].

In general, the Ga–O<sub>P</sub> bond distance is larger than the Ga–O<sub>Si</sub> bond distance. Since P is more electronegative than Si, the bridging O atom of Al–O–P (O<sub>P</sub>) has a more positive character than the one of Si–O–Al (O<sub>Si</sub>). As a consequence, the gallilic ion is closer to the O<sub>Si</sub> than to the O<sub>P</sub>. Since the O<sub>Si</sub> atoms are relatively close to each other and chemically similar, the Ga ion could potentially be located closer to one or the other O<sub>Si</sub> atom inside the island basin. Indeed, quantum calculations corroborated that there exist two minimum energy positions for the gallilic ion inside the basin.

According to the results presented in Table 1, the Ga–O distance in 4T10-GaO is smaller than the corresponding Ga–O<sub>P</sub>, Ga–O<sub>Si</sub>, and Ga–OH distances. This points towards a higher bond index in the GaO moiety as compared to the other species; suggesting a double Ga–O bond. The Ga net charge in the 4T10-Ga structure is close to +1 ( $Q_{\text{Ga}} = +1.07$ ); upon oxidation (4T10-GaO structure) as expected its charge increases from +1.07 to +1.55.

Frequency calculations for 4T10-HGaOH, and 4T10-Ga(OH)<sub>2</sub> models yield values of 3299 cm<sup>-1</sup> and 3514 cm<sup>-1</sup> for the OH stretching in 4T10-Ga(OH)<sub>2</sub> and 4T10-HGaOH, respectively. For the Ga–H in 4T10-HGaOH, a vibrational frequency value of 1966 cm<sup>-1</sup> was obtained. The corresponding

experimental values are 3672 cm<sup>-1</sup> [13] and 3699 cm<sup>-1</sup> [23] for GaOH, and 2040 and 2059 cm<sup>-1</sup> [13], and 2020 cm<sup>-1</sup> [36] for [GaH]<sup>+</sup>. The differences between the calculated and the experimental vibrational frequency values lay within a ±200 cm<sup>-1</sup> interval, which is acceptable considering the level of theory used in this work, and validate the model employed for the calculations.

Table 2 shows that the formation of the hydroxy as well as the dihydroxy species from [Ga]<sup>+</sup> (reactions 1 and 2, Table 2) or from [GaO]<sup>+</sup> with H<sub>2</sub>O (reactions 3, Table 2) are energetically favorable processes. These results concur with calculations performed over a one tetrahedron structure by Chakraborty and co-workers [38]. It is noteworthy that our energy values are larger than those reported by Chakraborty due to the size of the model employed to represent the support and the level of theory used. The previous work [38] considered only one Al atom to represent the support, while the present work employed 24 atoms in the high level and 506 atoms in the low level for this purpose. The larger number of atoms in our model allowed the Ga atom to interact with more than two O atoms simultaneously. In fact, the minimum energy position corresponds to the Ga atom near the center of the basin (see Fig. 2). This type of geometry can not be obtained using models with only one Al atom. The

Table 2  
Energy, reaction enthalpy and Free energy changes for some selected reactions, in kJ/mol

Reaction	$\Delta E$	$\Delta H_{773\text{K}}$	$\Delta G_{773\text{K}}$
(1) 4T10-Ga + H <sub>2</sub> O → 4T10-HGaOH	-143.6	-148.5	-62.1
(2) 4T10-Ga + 2H <sub>2</sub> O → 4T10-Ga(OH) <sub>2</sub> + H <sub>2</sub>	-343.3	-335.6	-198.9
(3) 4T10-GaO + H <sub>2</sub> O → 4T10-Ga(OH) <sub>2</sub>	-361.2	-349.2	-208.6
(4) 4T10-GaO + H <sub>2</sub> → 4T10-Ga + H <sub>2</sub> O	-17.9	-13.6	-9.7
(5) 4T10-GaO + H <sub>2</sub> → 4T10-HGaOH	-161.5	-162.1	-71.7
(6) 4T10-HGaOH + H <sub>2</sub> → 4T10-GaH <sub>2</sub> + H <sub>2</sub> O	+237.6	+235.1	+244.4
(7) 4T10-Ga + NH <sub>3</sub> → 4T10-GaNH <sub>3</sub>	-139.2	-127.2	+11.7
(8a) 4T10-Ga + 2NH <sub>3</sub> → 4T10-Ga(NH <sub>3</sub> ) <sub>2</sub>	-106.8	-	-
(8b) 4T10-Ga + 2NH <sub>3</sub> → 4T10-Ga(NH <sub>3</sub> ) <sub>2</sub>	-84.6	-	-
(9) 4T10-Ga + CH <sub>3</sub> NH <sub>2</sub> → 4T10-GaNH <sub>2</sub> CH <sub>3</sub>	-15.3	-63.2	+99.6
(10) 4T10-Ga + SO <sub>2</sub> → 4T10-GaO <sub>2</sub> S	-207.3	-1224.9	-764.9
(11) 4T10-GaO <sub>2</sub> S + 2H <sub>2</sub> → 4T10-Ga(OH) <sub>2</sub> + H <sub>2</sub> S	+28.5	+558.8	+301.1
(12) 4T10-Ga + SO <sub>2</sub> + 2H <sub>2</sub> → 4T10-Ga(OH) <sub>2</sub> + H <sub>2</sub> S	-178.9	-666.1	-463.8
(13) 4T10-GaO <sub>2</sub> S + H <sub>2</sub> → 4T10-Ga(OH)(OSH)	-177.4	+363.3	+114.6
(14) 4T10-GaO <sub>2</sub> S + H <sub>2</sub> → 4T10-GaO(OSH <sub>2</sub> )	+97.2	+76.9	+184.4
(15) 4T10-Ga(OH)(OSH) + H <sub>2</sub> → 4T10-Ga(OH) <sub>2</sub> + H <sub>2</sub> S	+205.9	+195.5	+186.5
(16) 4T10-GaO(OSH <sub>2</sub> ) + H <sub>2</sub> → 4T10-Ga(OH) <sub>2</sub> + H <sub>2</sub> S	-68.7	+481.9	+116.7

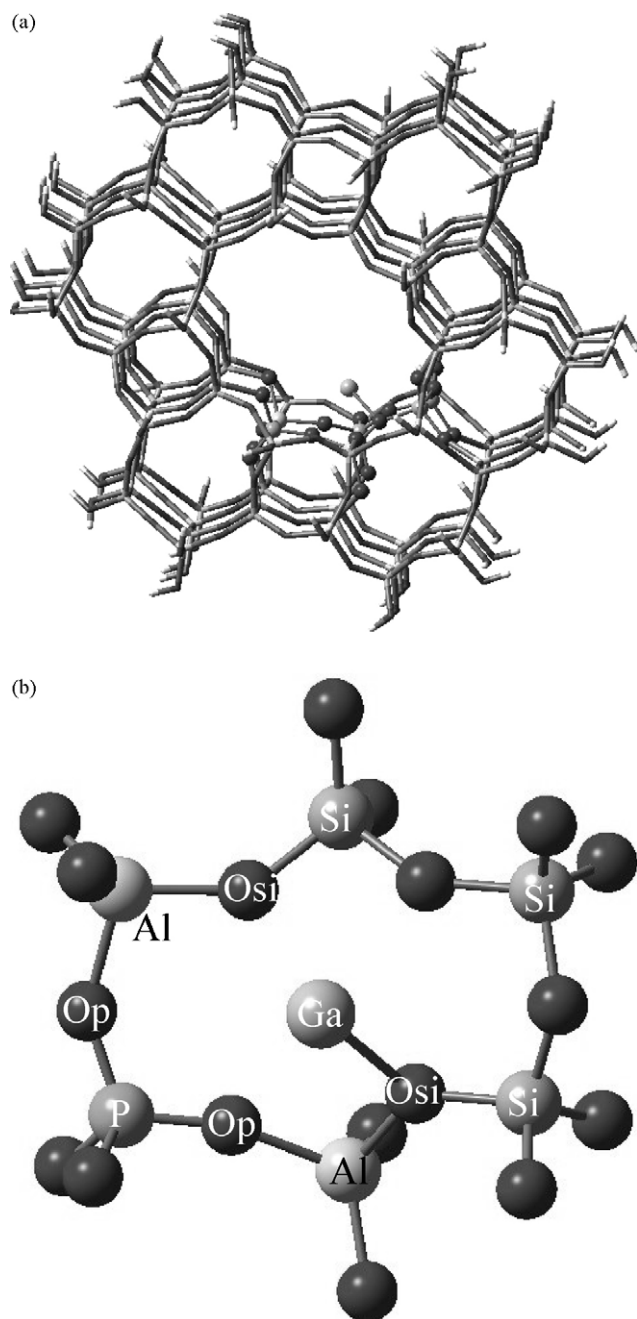


Fig. 2. (a) Molecular structure used to represent the Ga/SAPO-11 catalyst. The high level atoms are represented by spheres, the low level atoms by tubes. (b) Perpendicular near view of the basin with one Ga atom, showing the Ga, Osi, Op, Si, Al y P atoms.

Ga interaction with the atoms in the basin provides a greater stabilization energy for the Ga species. In agreement with the experimental evidence and previous calculations [26,38], the results of Table 2 show that the oxidized species  $[\text{GaO}]^+$  can be reduced by  $\text{H}_2$  to  $[\text{Ga}]^+$  or  $[\text{HGaOH}]^+$  (reactions 4 and 5). Accordingly, the inverse reaction; that is, the transformation of the hydroxy species into  $[\text{Ga}]^+$  or  $[\text{GaO}]^+$  is highly endothermic. This is consistent with the experimental fact that even after drying the Ga/ZSM5 at 873 K the signal that corresponds to the GaOH vibrational frequency remains present [6].

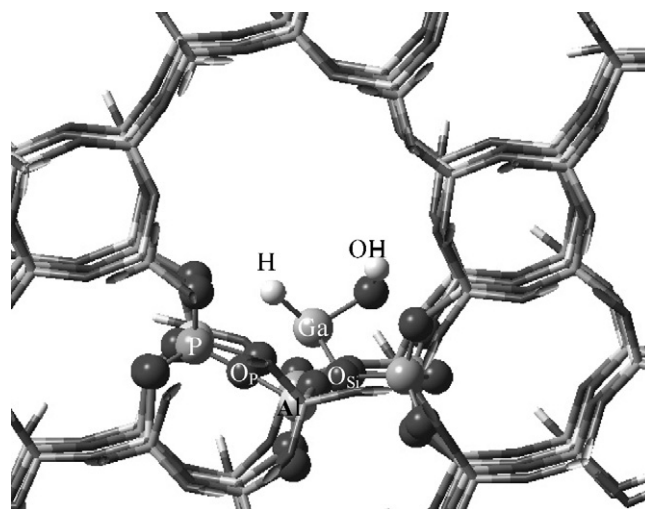


Fig. 3. Near view of the  $[\text{HGaOH}]^+$  species in the 4T10-HGaOH model.

Reaction 8 of Table 2 shows that the reaction of the  $[\text{Ga}]^+$  species with  $\text{NH}_3$  is energetically favorable, which reveals a Lewis acid character for  $[\text{Ga}]^+$ . Moreover, the  $[\text{Ga}]^+$  can interact simultaneously with two  $\text{NH}_3$  molecules as shown in Table 2 (reactions 9a and 9b). However, the interaction with two  $\text{NH}_3$  molecules is complex. The second  $\text{NH}_3$  can (Fig. 5a) or not (Fig. 5b) interact with the first  $\text{NH}_3$  and  $[\text{Ga}]^+$  through the H bonds producing different type of complexes; as a consequence, different minima and interaction energy values are obtained ( $-106.8$ ,  $-84.6$  kJ/mol). The nature of the multiple  $\text{NH}_3$  adsorption modes on Ga/SAPO-11 is beyond of the aim of this study and will not be further discussed.

Although energy change is a relevant reaction parameter, it is the thermodynamics that tells if the reaction proceeds spontaneously or not. It is well known that some exothermic reactions are not thermodynamically favorable. In order to investigate if the reactions studied herein are thermodynamically favorable or not, we performed  $\Delta G$  and  $\Delta H$  calculations at 773 K. Table 2 shows that the reductions of 4T10-GaO to yield either 4T10-Ga and water or 4T10-HGaOH (reactions 4 and 5, Table 2)

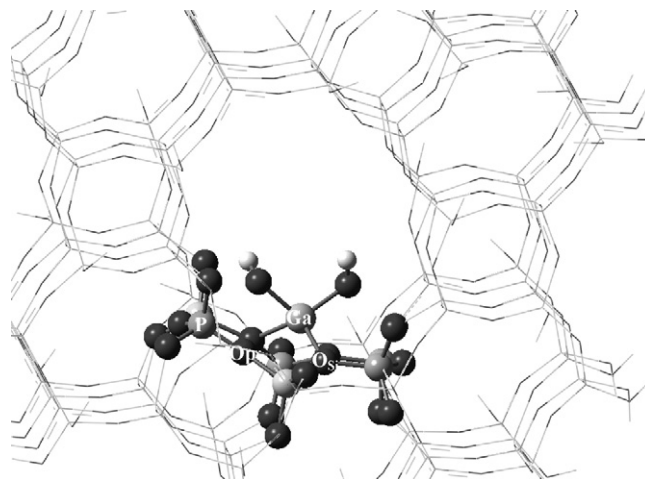


Fig. 4. Geometry of the  $[\text{Ga}(\text{OH})_2]^+$  species in the Ga/SAPO-11 catalyst according to the 4T10-Ga(OH)<sub>2</sub> model.

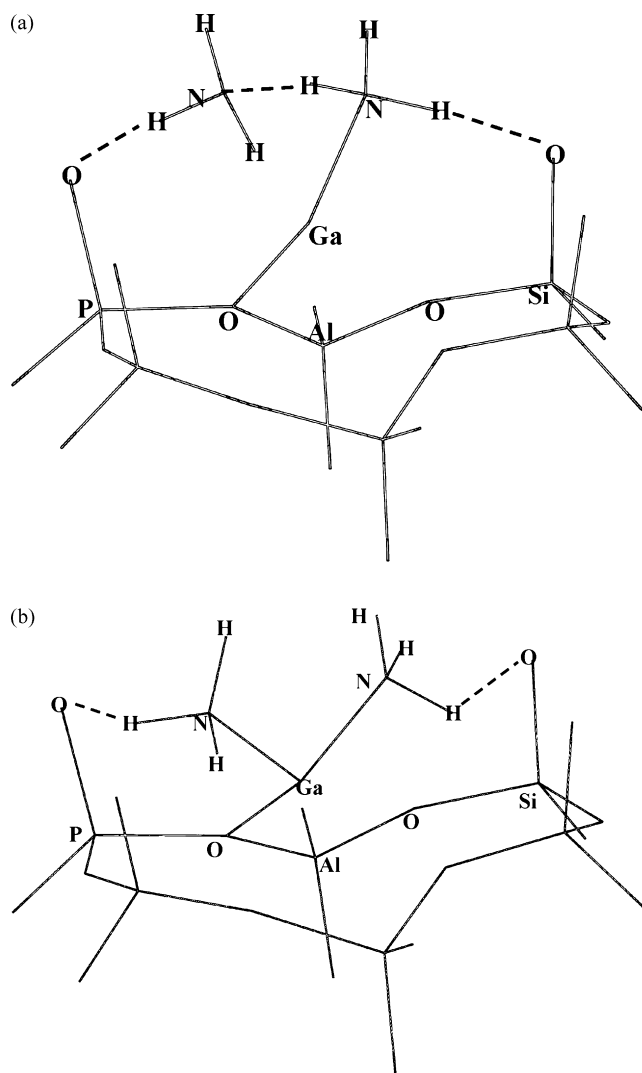


Fig. 5. (a) Schematic representation of the  $[\text{Ga}(\text{NH}_3)_2]^+$  species 1 showing the interaction between the two  $\text{NH}_3$  molecules through an H bond. Interaction energy  $-106.8$  kJ/mol. (b) Schematic representation of the  $[\text{Ga}(\text{NH}_3)_2]^+$  species 2 showing the interaction of the two  $\text{NH}_3$  molecules with the Ga atom. Interaction energy  $-84.6$  kJ/mol.

are spontaneous. According to Table 2 (reactions 1 and 2), the 4T10 exchanged Ga is susceptible to water, yielding the thermodynamically favorable  $[\text{HGaOH}]^+$  and  $[\text{Ga}(\text{OH})_2]^+$  species. Similarly,  $[\text{GaO}]^+$  also forms the dihydroxy species upon reaction with water (reaction 3, Table 2). Even though the formation of  $[\text{HGaOH}]^+$  from  $[\text{GaO}]^+$  is favored ( $\Delta G = -71.7$  kJ/mol, reaction 5), further reduction of  $[\text{HGaOH}]^+$  to form the dihydride species does not occur ( $\Delta G = +244.4$  kJ/mol, reaction 7). These results are coherent with those reported by Kuzmin et al. [37] and Chakraborty and co-workers [38] for Ga/ZSM-5 catalysts; that is,  $\Delta G = -347.7$  kJ/mol [37] and  $\Delta G = -119.7$  kJ/mol [38] for the  $[\text{GaO}]^+/\text{ZSM-5}$  reduction to  $[\text{HGaOH}]^+$ ; and  $\Delta G = +63.2$  kJ/mol for the  $[\text{HGaOH}]^+$  reduction to  $[\text{GaH}_2]^+$ .

To determine whether Ga behaves as a hard or a soft acid in the Ga/SAPO-11 system, adsorption energies for  $\text{NH}_3$ ,  $\text{CH}_3\text{NH}_2$  and  $\text{CH}_3\text{SH}$  were calculated. The first two adsorbents are hard bases while the last one is a soft base. The results show that  $\text{CH}_3\text{SH}$  does not interact with the 4T10-Ga system while

adsorption of  $\text{NH}_3$  and  $\text{CH}_3\text{NH}_2$  are thermodynamically favorable processes at certain temperatures. According to Table 2,  $\Delta G = +11.7$  kJ/mol and  $\Delta H = -127.2$  kJ/mol for  $\text{NH}_3$  adsorption at 773 K (reaction 8). These values allowed to estimate that at  $T$  below 707 K (429 °C)  $\Delta G$  is negative. Similarly for  $\text{CH}_3\text{NH}_2$  adsorption,  $\Delta G$  is negative at temperatures below 300 K. The previous results reveal that the Ga atom acts as a hard acid in the Ga/SAPO-11 system according to Pearson's empirical rule: *hard bases prefer hard acids and soft bases prefer soft acids*.

Calculations revealed a surprisingly strong interaction between 4T10-Ga and  $\text{SO}_2$  (reaction 10, Table 2); that is, a highly exothermic  $\text{SO}_2$  adsorption ( $\Delta H = -1224.9$  kJ/mol) with a large negative  $\Delta G$  value ( $-764.9$  kJ/mol). This unexpected result opens the possibility that the Ga/SAPO-11 catalyst could be used as a DeSO<sub>x</sub> catalyst due to this highly favourable interaction with the  $\text{SO}_2$  molecule. Even though the subsequent reduction of the  $[\text{GaO}_2\text{S}]^+$  species with  $\text{H}_2$  is not thermodynamically favored ( $\Delta G = +301.1$  kJ/mol, reaction 11), the whole  $\text{SO}_2$  to  $\text{H}_2\text{S}$  conversion processes is ( $\Delta G = -463.8$  kJ/mol, reaction 12).

During  $\text{SO}_2$  adsorption, a net charge transfer occurs from the Ga atom to the  $\text{SO}_2$ , which indicates that the Ga atom is oxidized. The distance between Ga and the O atom of the  $\text{SO}_2$  molecule (see Table 1, Fig. 6) is shorter than the corresponding Ga– $\text{O}_{\text{Si}}$  distance but similar to the Ga–OH distance, and larger than the Ga–O distance in the  $[\text{GaO}]^+$  species (see Table 1, 4T10-GaO). These results point towards a Ga–O single bond formation at the expense of the S–O bond, which changes from 1.58 Å in the free  $\text{SO}_2$  molecule to 1.72 Å in the adsorbed molecule.

The activation of the S–O bond suggests that the  $\text{H}_2\text{S}$  formation from  $[\text{GaO}_2\text{S}]^+$  (Table 2, reaction 11) could proceed via a  $\text{H}_2$  attack to this bond. This pathway, as well as the direct  $\text{H}_2$  attack on the S atom were analyzed. Two stable intermediates were found. The first one results from the  $\text{H}_2$  attack upon the S–O bond (Table 2, reaction 13, Fig. 7a) while second one results from the  $\text{H}_2$  attack upon the S atom (Table 2, reaction

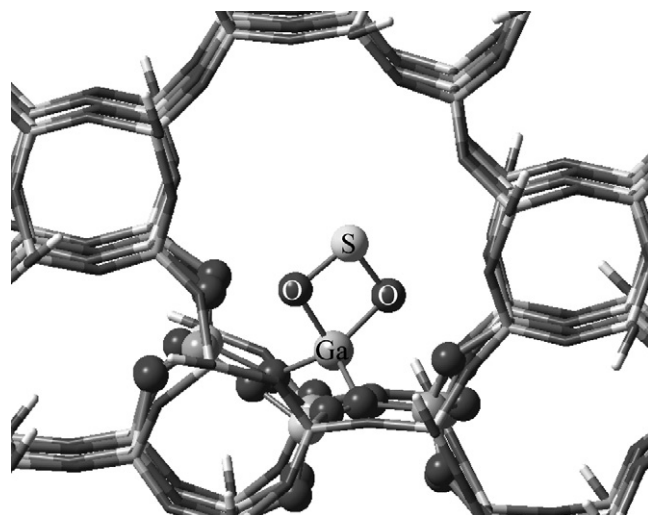


Fig. 6. Geometry of the  $[\text{GaO}_2\text{S}]^+$  species in the Ga/SAPO-11 catalyst according to the 4T10-GaO<sub>2</sub>S model.

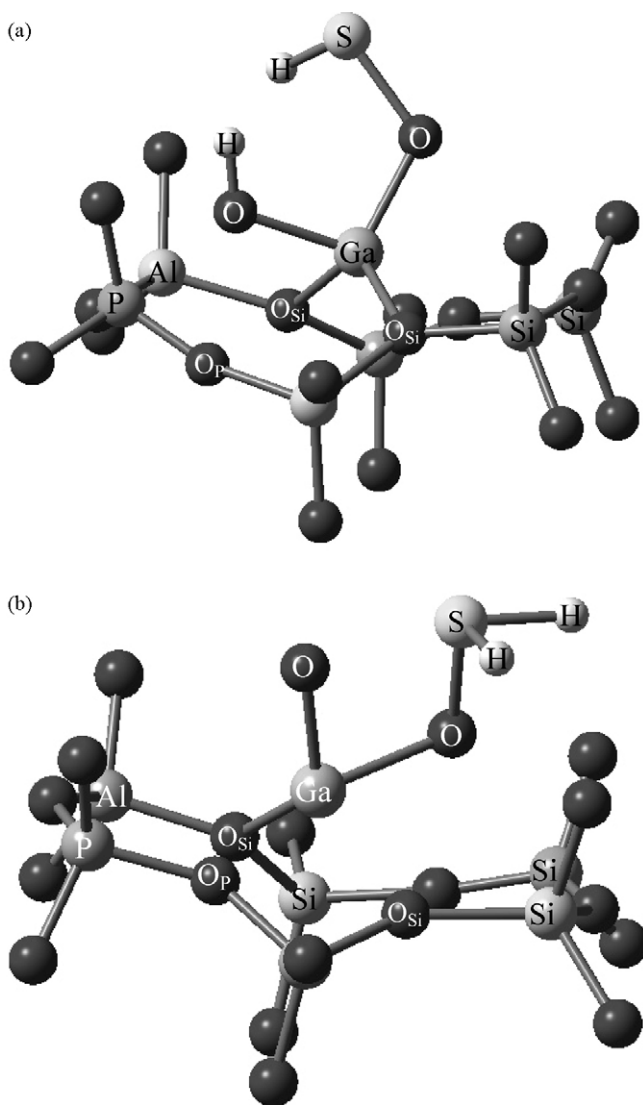


Fig. 7. (a) Geometry of the  $[\text{Ga}(\text{OH})(\text{OSH})]^+$  species in the Ga/SAPO-11 catalyst according to the 4T10-Ga(OH)(OSH) model. (b) Geometry of the  $[\text{GaO}(\text{OSH}_2)]^+$  species in the Ga/SAPO-11 catalyst according to the 4T10-GaO(OSH<sub>2</sub>) model.

14, Fig. 7b). According to the results, the H<sub>2</sub> attack upon the S–O bond produces the  $[\text{Ga}(\text{OH})(\text{OSH})]^+$  intermediate, which is thermodynamically more stable than the one produced by the H<sub>2</sub> attack upon the S atom,  $[\text{GaO}(\text{OSH}_2)]^+$ . Therefore, considering the S–O activation and the  $[\text{Ga}(\text{OH})(\text{OSH})]^+$  stability, it seems probable that the  $[\text{GaO}_2\text{S}]^+$  reduction proceeds through a direct H<sub>2</sub> attack upon the S–O bond. It is worth noticing that the results of Table 2 show that the H<sub>2</sub>S can be oxidized by the dihydroxy species,  $[\text{Ga}(\text{OH})_2]^+$  (reaction 11), to yield H<sub>2</sub> and  $[\text{GaO}_2\text{S}]^+$  with a  $\Delta G$  value of  $-301.1$  kJ/mol. Thus, the quantum calculations show that the Ga/SAPO-11 system treated with H<sub>2</sub>O could as well be a good solid for the H<sub>2</sub>S elimination.

#### 4. Conclusions

Minimum energy structures, thermodynamic properties and net charges for various Ga species supported on SAPO-11 were

determined using *ab initio* calculations at density functional level. This work shows for the first time the potential use of Ga/SAPO-11 as a catalyst in DeSO<sub>x</sub> and H<sub>2</sub>S elimination reactions. The calculation results reveal that: (1) the formation of the hydroxy species  $[\text{HGaOH}]^+$  and  $[\text{Ga}(\text{OH})_2]^+$  from the reaction of  $[\text{Ga}]^+$  or  $[\text{GaO}]^+$  with H<sub>2</sub>O is thermodynamically favorable. These species are quite stable even at 773 K. (2) The formation of  $[\text{GaH}_2]^+$  from  $[\text{HGaOH}]^+$  is not thermodynamically favorable; therefore, this species can not be considered as a forerunner for  $[\text{GaH}_2]^+$ . (3) The reduced Ga in the SAPO-11 behaves as a hard acid since it interacts with hard bases, such as NH<sub>3</sub>, RNH<sub>2</sub>, etc., but not with soft bases such as CH<sub>3</sub>SH. (4) Supported Ga<sup>+</sup> interacts strongly with SO<sub>2</sub>, which suggests that Ga/SAPO-11 catalysts could be candidates for DeSO<sub>x</sub> reactions. (5) The Ga dihydroxy species seems to be capable to oxidize H<sub>2</sub>S(g). Therefore, the hydroxylated Ga/SAPO-11 has potential as an H<sub>2</sub>S(g) elimination catalyst.

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